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Excel Paralubes

2800 Old Spanish Trail, P.O. Box 850, Westlake, LA 70669

Base Oil Railcar Requirements

1. All railcars must be single compartment, center-loading.
2. All railcars must have truck center lengths ranging from 41'9" to 50'9".
3. Height requirement: 183 inches max height from bottom of railcar wheels to dome lid.
4. Proper stenciling is required on all railcars. (i.e., tare weight, capacity, etc.) If the stenciling indicates that any inspection dates are past-due, the railcar will be rejected from loading.
5. Outage tables with shell capacities and tare weights will be provided to Excel Paralubes prior to loading.
6. Railcars that have been shop-cleaned or contain Excel Paralubes previous contents:
 - a. Railcars that arrive with a heel of less than 5 gallons of Excel residual product will be drained before the railcar is loaded.
 - b. Railcars that arrive with particulates in the heel (less than 5 gallons) can be flushed once to remove particulates. If particulates remain after the flush, the railcar will be rejected and shopped for cleaning.
 - c. Railcars containing a heel greater than 5 gallons will be shopped for cleaning.

Railcars containing non-Excel previous contents will be loaded by request, after product compatibility is verified by MSDS review.

- a. The customer assumes responsibility for any product quality differences between the loaded railcar and the load line sample.
- b. No draining or flushing will be done on railcars that last contained non-Excel product (regardless of heel size).

Note: A cleanout certificate is required to load a railcar that last contained hazardous material.

7. Due to the percentage of unlined railcars loaded at Excel Paralubes, all loaded railcars will be released on load line samples. Customers may request a railcar sample to be pulled after loading for shipment to their preferred lab for testing.
8. Reverse routing for all railcars to be loaded at Excel shall state, "Excel Paralubes, Westlake, LA".
9. Maximum weight limit on loaded railcars is 263,000 lbs.
10. Railcars are loaded to a 2.5% outage to prevent overfill and to ensure safe travel.